



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5076-045 Job Sheet 193297



Part No: D5076-045

Job Qty: 4 pcs

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: 14785

Due Date: 5/2/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: D5076 rev.b IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	4 pcs		5/2/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	P.C. APR 24 2019
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	DAS
120	Small Fab - 2 - B4B	4 pcs	5/2/19	0.39 6.25	Small Fab - 1 - B4B	58 APR 24 2019
					Small Fab - 2 - B4B	9-89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
130	QC 5	4 pcs	5/2/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
140	Powdercoat - 4 Black Sand - B4B	4 pcs	5/2/19	0.00 0.22	Powdercoat - 1 - B4B	APR 25 2019 40
					Powdercoat - 2 - B4B	9-89
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
150	QC 3	4 pcs	5/2/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
160	Small Fab - 3 - B4B	4 pcs	5/2/19	0.00 6.25	Small Fab - 1 - B4B	SMB 19/4/2019
					Small Fab - 2 - B4B	CB
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	

170 QC 5	4 pcs	5/2/19	0.00 0.00	Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS 30 9.88 APR 29 2019
				QC 5 - 40	
180 Packaging 3-1 - Stock - B4B	4 pcs	5/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 30 9.88 APR 29 2019
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	5/2/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9.88 APR 29 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - 1-Assemble as per dwg, do not install grommets and rubber seal. ***Torque screws as per dwg note ***

009420 - 009458

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) *** MASK NUT PLATE HOLES PER DWG *** START TIME:

OVEN TEMPERATURE: _____ FINISH TIME: _____

150 - (QC3- Inspect Part Finish)

160 - Install rubber seals and grommets. Cut D4441-1 Rubber Seal to given length. - Cut qty 1 to 4.2" - Cut qty 2 to 2.6" - Cut qty 1 to 6.7" - Cut qty 1 to 6.4" - Cut qty 1 to 9.4" 3M 1300 batch: _____

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5076-1	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135836
D5076-3	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135839
MS20426AD3-3	Rivet	56 Ea (14 ea)	110-Packaging 1 - Pick Kit	5018535-1
MS20470AD4-3	Rivet, Universal Head	60 Ea (15 ea)	110-Packaging 1 - Pick Kit	5080639
MS21075L08	Anchor Nut	28 Ea (7 ea)	110-Packaging 1 - Pick Kit	5142137
D5076-5	Bracket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160870
AN525-832R6	Screw	12 Ea (3 ea)	160-Small Fab - 3 - B4B	5133786
D4435-041	Bracket Assembly	4 pcs (1 ea)	160-Small Fab - 3 - B4B	5160879
D4440-1	Grommet	4 pcs (1 ea)	160-Small Fab - 3 - B4B	5148619
D4441-1	Rubber Seal	10.5840 ft (2.646 ea)	160-Small Fab - 3 - B4B	5092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5076-1	4	9	0
	D5076-3	4	9	0
	D5076-5	4	12	0
	MS20426AD3-3	56	1,386	0
	MS20470AD4-3	60	4,266	0
	MS21075L08	28	112	0
160-Small Fab - 3 - B4B	AN525-832R6	12	242	0
	D4435-041	4	11	0
	D4440-1	4	241	0
	D4441-1	11	368	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175168



Part: D5076-045

Job No: 193297

Serial No/Batch: S175168

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/25/19